

WHAT IS CLAIMED IS:

1. A resin product having flow patterns,  
comprising:

5 an injection-molded article formed of a resin  
material, obtained by compounding a base material  
having a given ground color and a colorant having  
brightness and/or a hue different from that of the  
ground color, and injection-molded so that flow  
patterns based on the ground color of the base material  
10 and the colorant appear on the surface; and

a colored clear layer formed of a colored clear  
paint of a color different from the ground color, the  
colored clear layer being spread over the surface of  
the injection-molded article so that the respective  
15 hues of the ground color and the flow patterns and  
the hue of the colored clear paint are combined to be  
adjusted to a desired product color.

2. A manufacturing method for a resin product  
having flow patterns, comprising:

20 an injection molding process of injection-molding  
a resin material, obtained by compounding a base  
material having a given ground color and a colorant  
having brightness and/or a hue different from that of  
the ground color, by means of an injection molding  
25 machine having a cylinder and a screw so that flow  
patterns based on the ground color of the base material  
and the colorant appear on the surface, thereby

obtaining an injection-molded article having the flow patterns; and

a colored clear coating process of spreading a colored clear paint of a color different from the ground color over the surface of the injection-molded article so that the respective hues of the ground color and the flow patterns and the hue of the colored clear paint are combined to be adjusted to a desired product color.

10        3. A manufacturing method for a resin product having flow patterns according to claim 2, wherein the colorant is a composite material formed of a plurality of colorants having different colors.

15        4. A manufacturing method for a resin product having flow patterns according to claim 2 or 3, wherein the base material is compounded with a sheen material.

20        5. A manufacturing method for a resin product having flow patterns according to claim 2, wherein the temperature of the region near a material supply section of the cylinder of the injection molding machine is set to be lower than the temperature of the region near a nozzle of the cylinder.

25        6. A manufacturing method for a resin product having flow patterns according to claim 5, wherein the moving speed of the screw of the injection molding machine in the axial direction is set to be lower in

the initial stage of movement than in the late stage of movement.